

Celtra Press Stain & Glaze Cut-back Build up



Staining Recommendations
for Celtra Press Layered Crowns
using Dentsply Sirona Universal
Stains

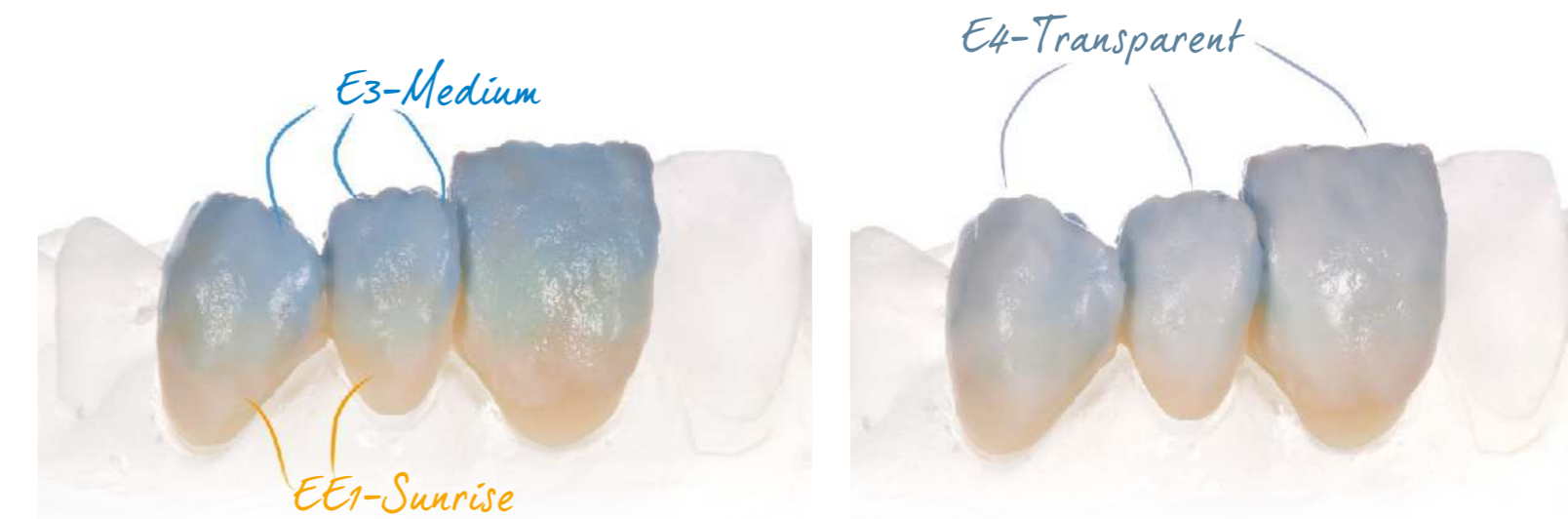
Final Shade	Starting Ingot Shade	Dentin	Incisal	Body Stain - 1 st Fire	Body Stain - 2 nd Fire	Incisal Stain	Die
A1	A1	A1	E1	Glaze only	None	Glaze only	F1
A2	A2	A2	E1	Glaze only	None	Glaze only	F12
A3	A3	A3	E2	Glaze only	None	Stain i1	F10
A3.5	A3	A3.5	E2	Blue	None	Violet + Purple	F9
A4	A3	A4	E3	Stain 3 + Purple	None	Stain i1	F7
B1	B1	B1	E1	Gray	None	Gray	F1
B2	B1	B2	E1	Blue	Stain 2	Blue	F11
B3	A2	B3	E1	Glaze only	None	Glaze only	F10
B4	A2	B4	E2	Stain 2	None	Glaze only	F8
C1	C1	C1	E1	Glaze only	None	Glaze only	F3
C2	C1	C2	E3	Stain 3	None	Glaze only	F4
C3	C1	C3	E3	Stain i1	Stain i1 + St. i2 + St. i3	Stain i1	F5
C4	A3	C4	E3	Stain 3	None	Glaze only	F6
D2	D2	D2	E3	Glaze only	None	Glaze only	F2
D3	C1	D3	E3	Stain 4	None	Glaze only	F2
D4	C1	D4	E3	Stain 4	None	Glaze only	F3

Celtra Lot Numbers for materials used
Ingots for layered crowns: **A1 LT:** R334/E628; **A2 LT:** 18026245; **A3 LT:** 18025846; **B1 LT:** R346/E641; **D2 LT:** R362/E659; **C1 LT:** R347/E642;
Porcelains: **E1:** 16003763; **E2:** 16003764; **E3:** 16003218; **A1:** 16003501; **A2:** 16003637; **A3:** 16003499; **A3.5:** 16003333;
A4: 16003334; **B1:** 16003497; **B2:** 16003332; **B3:** 16003447; **B4:** 16003448; **C1:** 16003498; **C2:** 16003449; **C3:** 16003450; **C4:** 16003451;
D2: 16003500; **D3:** 16003452; **D4:** 16003453;
Modeling Liquid DU: PP-160035

Universal Stain & Glaze Liquid: 16001488 / Universal Overglaze: 17001279
All pressings were performed in EP3000 / All fires were performed in NTX



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Celtra® Press

Staining Recommendations

Full-contour / Cut-back Build up

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